

Turning · Drehen

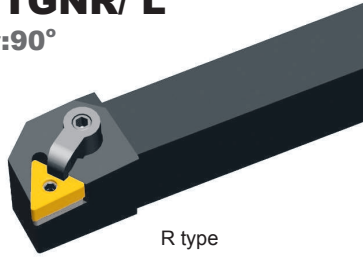
External turning tools · Drehwerkzeugen zur Außenbearbeitung

TN** Toolholder · Halter

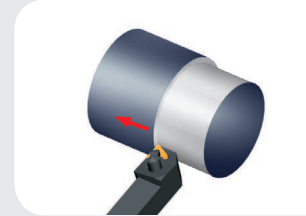
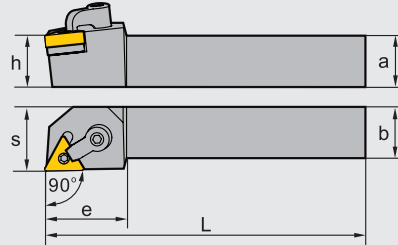
M-Clamping · M-Halter

MTGNR/ L

Kr:90°
















R type
Rechtsausführung



| Type · Typ | | Stock Lager | | Dimension (mm) Abmessung | | | | | | Clamping screw Schraube | Shim Unterlage | Wrench Schlüssel | Clamp Pratte | Clamping stud Passtift |
|-----------------|----------------|-------------|---|--------------------------|----|-----|----|----|----|-------------------------|----------------|------------------|--------------|------------------------|
| | | R | L | a | b | L | h | s | e | | | | | |
| MTGNR/ L | 2020K16 | ● | ○ | 20 | 20 | 125 | 20 | 25 | 33 | DM6×25 | T16BM | WH20L WH30L | C1RD | TM5×13 |
| | 2525M16 | ● | ● | 25 | 25 | 150 | 25 | 32 | 33 | DM6×30 | | | | |
| | 3225P16 | ● | ○ | 32 | 25 | 170 | 32 | 32 | 33 | DM6×30 | | | | |
| | 2525M22 | ● | ○ | 25 | 25 | 150 | 25 | 32 | 35 | DM6×30 | T22BM | WH30L | C2RD | TM6×17 |
| | 3225P22 | ● | ○ | 32 | 25 | 170 | 32 | 32 | 35 | DM6×30 | T22BM | WH30L | C2RD | TM6×17 |

Applicable insert
Wendeschneidplatten

| Application Anwendung | Finishing Schlichten | Semi-Finishing Mittlere Bearbeitung | Roughing Schruppen | Heavy Duty Schwerzerspannung | Cast iron machining Grauguss Bearbeit. | PCBN · PCD PCBN · PKD |
|------------------------------------|---|--|---|--|---|--|
| insert shape Schneidplattenform | DF  A76 | PM  A77 | DR Double-side  A78 | HDR  A80 | Flat  A81 | Flat  A125 |
| | WG Wiper  A76 | DM  A77 | DR Single-side  A79 | | | |
| | SF  A76 | EM  A78 | ER Double-side  A71 | | | |
| | EF  A76 | | | | | |
| Type · Typ | MTGNR / L** K / M / P16 | TN**1604** | TN**1604** | TN**1604** | TN**1604** | TN**1604** |
| | MTGNR / L** M / P22 | TN**2204** | TN**2204** | TN**2204** | TN**2204** | TN**2204** |

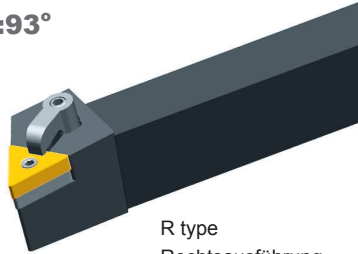
● ex stock · ab Lager ○ on demand · Anfrage

TN** Toolholder · Halter

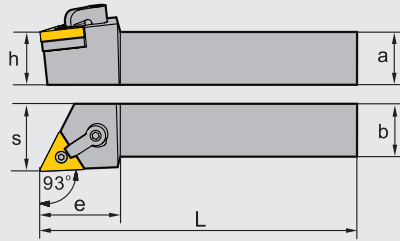
M-Clamping · M-Halter

MTJNR/ L

Kr:93°
















R type
Rechtsausführung



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|-----------------|----------------|-------------|---|-----------------------------|----|-----|----|----|----|----------------------------|-------------------|---------------------|-----------------|-----------------------------|
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| | 2525M16 | ● | ● | 25 | 25 | 150 | 25 | 32 | 32 | DM6×30 | | | | |
| | 3225P16 | ● | ● | 32 | 25 | 170 | 32 | 32 | 32 | DM6×30 | T22BM | WH30L | C2RD | TM6×17 |
| | 2525M22 | ● | ● | 25 | 25 | 150 | 25 | 32 | 36 | | | | | |
| | 3225P22 | ○ | ○ | 32 | 25 | 170 | 32 | 32 | 36 | | | | | |

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| | MTJNR / L**M / P22 | TN**2204** | TN**2204** | TN**2204** | TN**2204** | TN**2204** |

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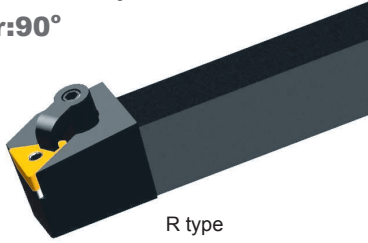
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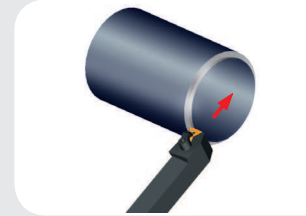
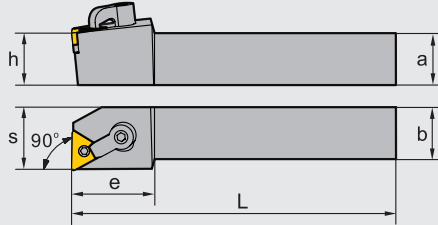
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MTFNR/ L

Kr:90°
















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| | MTFNR / L**M / P22 | TN**2204** | TN**2204** | TN**2204** | TN**2204** | |

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