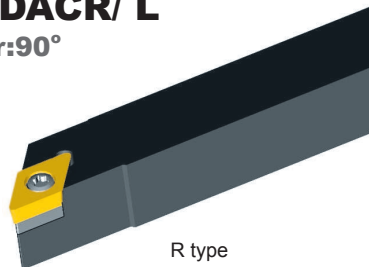


DC\*\* Toolholder · Halter

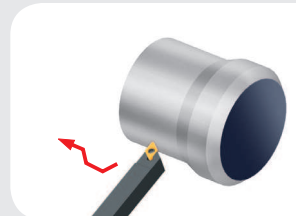
S-Clamping · S-Halter





### SDACR/ L

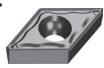



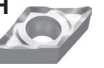

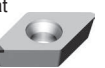
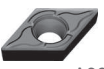
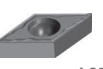

Kr:90°



R type  
Rechtsausführung



Type · Typ		Stock Lager		Dimension (mm) Abmessung						Screw Schraube	Shim Unterlage	Shim Screw, Unterlage Schraube	Wrench Schlüssel
		R	L	a	b	L	h	s	e				
<b>SDACR/ L</b>	<b>1010E07</b>	●	●	10	10	70	10	10.5	15	I60M2.5×6.5	—	—	WT07IP
	<b>1212F11</b>	●	●	12	12	80	12	12.5	15	I60M3.5×8	—	—	WT15IP
	<b>1616H11</b>	●	●	16	16	100	16	16.7	24	I60M3.5×12	D11BS	SM5×8.65XA	WT15IP WH35L

Applicable insert Wendeschneidplatten		Extra Finishing Feinbearbeitung	Finishing Schlichten	Semi-finishing Mittlere Bearbeit.	Roughing Schruppen	Al machining Alu Bearbeitung	Cast iron mach. Gusseis. Bearb.	PCBN · PCD PCBN · PKD
Application Anwendung	insert shape Schneidplattenform	<b>SF</b>  A96	<b>HF</b>  A96	<b>HM</b>  A97	<b>HR</b>  A98	<b>LH</b>  A98	<b>Flat</b>  A98	<b>Flat</b>  A128
			<b>EF</b>  A96	<b>EM</b>  A97		<b>LC</b>  A98		
Type · Typ	<b>SDACR / L**E07</b>	DC** 0702**	DC** 0702**	DC** 0702**		DCGX 0702**	DC**0702**	DC**0702**
	<b>SDACR / L**F / H11</b>	DC** 11T3**	DC** 11T3**	DC** 11T3**	DC** 11T3**	DCGX 11T3**	DC** 11T3**	DC** 11T3**

# Turning · Drehen

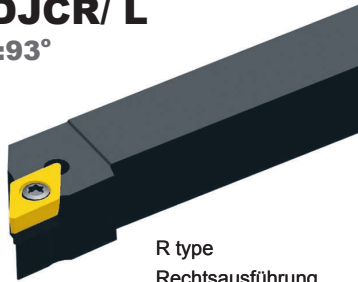
External turning tools · Drehwerkzeuge zur Außenbearbeitung

DC\*\* Toolholder · Halter

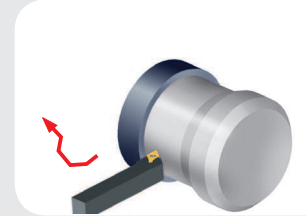
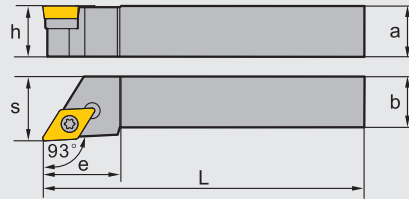
S-Clamping · S-Halter

## SDJCR/ L

Kr:93°









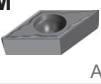



R type  
Rechtsausführung



Type · Typ		Stock Lager		Dimension (mm) Abmessung					Screw Schraube	Shim Unterlage	Shim Screw, Unterlage Schraube	Wrench Schlüssel	
		R	L	a	b	L	h	s					e
<b>SDJCR/ L</b>	<b>1010E07</b>	●	●	10	10	70	10	12	15	I60M2.5×6.5	—	—	WT071P
	<b>1212F07</b>	●	●	12	12	80	12	16	15				
	<b>1616H07</b>	●	●	16	16	100	16	20	18				
	<b>1616H11</b>	●	●	16	16	100	16	20	24	I60M3.5×12	D11BS	SM5×8.65XA	WT151P WH35L
	<b>2020K11</b>	●	●	20	20	125	20	25	24				
	<b>2525M11</b>	●	●	25	25	150	25	32	29				
	<b>3225P11</b>	●	●	32	25	170	32	32	29				

Applicable insert  
Wendeschneidplatten

Application Anwendung	Extra Finishing Feinbearbeitung	Finishing Schlichten	Semi-finishing Mittlere Bearbeit.	Roughing Schruppen	Al machining Alu Bearbeitung	Cast iron mach. Gusseis. Bearb.	PCBN · PCD PCBN · PKD	
insert shape Schneidplattenform	<b>SF</b>  A96	<b>HF</b>  A96	<b>HM</b>  A97	<b>HR</b>  A98	<b>LH</b>  A98	Flat  A98	Flat  A128	
		<b>EF</b>  A96	<b>EM</b>  A97		<b>LC</b>  A98			
Type · Typ	<b>SDJCR / L**E / F / H07</b>	DC**0702**	DC** 0702**	DC**0702**		DCGX 0702**	DC** 0702**	DC** 0702**
	<b>SDJCR / L**H / K / M / P11</b>	DC** 11T3**	DC** 11T3**	DC**11T3**	DC**11T3**	DCGX 11T3**	DC** 11T3**	DC** 11T3**

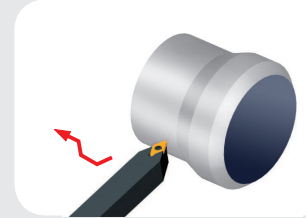
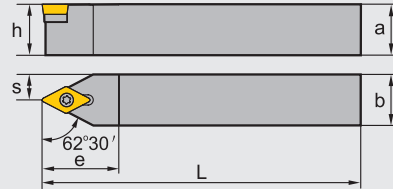
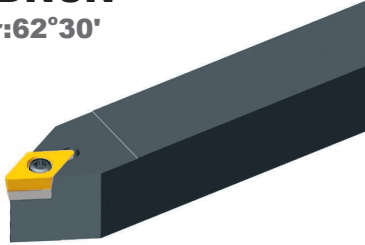
● ex stock · ab Lager ○ on demand · Anfrage





DC\*\* Toolholder · Halter

S-Clamping · S-Halter

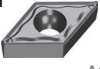







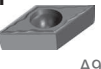

### SDNCN

Kr:62°30'



Type · Typ		Stock Lager	Dimension (mm) Abmessung						Screw Schraube	Shim Unterlage	Shim Screw, Unterlage Schraube	Wrench Schlüssel
			a	b	L	h	s	e				
<b>SDNCN</b>	<b>1010E07</b>	●	10	10	70	10	5	20	I60M2.5×6.5	—	—	WT07IP
	<b>1212F07</b>	●	12	12	80	12	6	20				
	<b>1212H11</b>	●	12	12	100	12	6	30				
	<b>1616H11</b>	●	16	16	100	16	8	30	I60M3.5×12	D11BS	SM5×8.65XA	WT15IP WH35L
	<b>2020K11</b>	●	20	20	125	20	10	30				
	<b>2525M11</b>	●	25	25	150	25	12.5	30				

Applicable insert  
Wendeschneidplatten

Application Anwendung	Extra Finishing Feinbearbeitung	Finishing Schlichten	Semi-finishing Mittlere Bearbeit.	Roughing Schruppen	Al machining Alu Bearbeitung	Cast iron mach. Gusseis. Bearb.	PCBN · PCD PCBN · PKD	
insert shape Schneidplattenform	<b>SF</b>  A96	<b>HF</b>  A96	<b>HM</b>  A97	<b>HR</b>  A98	<b>LH</b>  A98	Flat  A98	Flat  A128	
		<b>EF</b>  A96	<b>EM</b>  A97		<b>LC</b>  A98			
Type · Typ	<b>SDNCN**E / F07</b>	DC**0702**	DC** 0702**	DC**0702**		DCGX 0702**	DC** 0702**	DC** 0702**
	<b>SDNCN**H / K / M11</b>	DC** 11T3**	DC** 11T3**	DC**11T3**	DC**11T3**	DCGX 11T3**	DC** 11T3**	DC** 11T3**

# Turning · Drehen

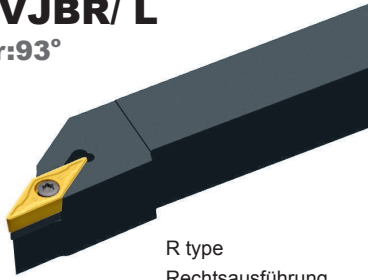
External turning tools · Drehwerkzeuge zur Außenbearbeitung

VB\*\* Toolholder · Halter

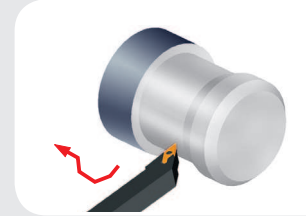
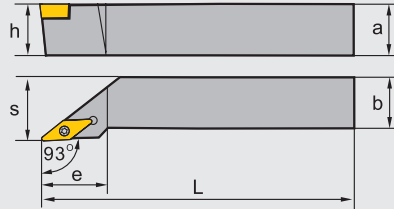
S-Clamping · S-Halter





## SVJBR/ L

Kr:93°

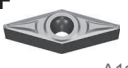

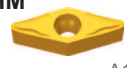

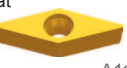
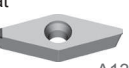

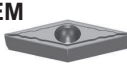



R type  
Rechtsausführung



Type · Typ		Stock Lager		Dimension (mm) Abmessung						Screw Schraube	Shim Unterlage	Shim Screw, Unterlage Schraube	Wrench Schlüssel
		R	L	a	b	L	h	s	e				
<b>SVJBR/ L</b>	<b>1212F11</b>	●	●	12	12	80	12	16	27	I60M2.5×6.5	—	—	WT07IP
	<b>1616H11</b>	●	●	16	16	100	16	20	27				
	<b>2020K11</b>	●	●	20	20	125	20	25	27				
	<b>2525M11</b>	●	●	25	25	150	25	32	27				
	<b>1616H16</b>	●	●	16	16	100	16	20	36	I60M3.5×12	V16BS	SM5×8.65XA	WT15IP WH35L
	<b>2020K16</b>	●	●	20	20	125	20	25	41				
	<b>2525M16</b>	●	●	25	25	150	25	32	41				
	<b>3225P16</b>	●	●	32	25	170	32	32	41				

Applicable insert  
Wendeschneidplatten

Application Anwendung	Extra Finishing Feinbearbeitung	Finishing Schlichten	Semi-finishing Mittlere Bearbeit.	Roughing Schruppen	Cast iron mach. Gusseis. Bearb.	PCBN · PCD PCBN · PKD
insert shape Schneidplattenform	<b>SF</b>  A112	<b>EF</b>  A114	<b>HM</b>  A115	<b>HR</b>  A115	<b>Flat</b>  A115	<b>Flat</b>  A130
		<b>HF</b>  A112	<b>EM</b>  A115			
		<b>NF</b>  A112				
Type · Typ	<b>SVJBR/L**F/H/K/M11</b>	VB**1102**	VB**1102**	VB**1102**		
	<b>SVJBR/L**H/K/M/P16</b>		VB**1604**	VB**1604**	VB**1604**	VB**1604**

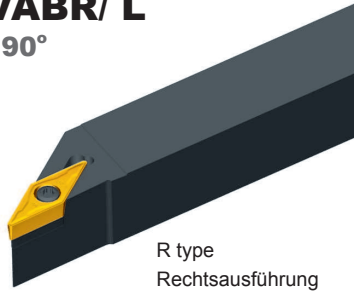
● ex stock · ab Lager ○ on demand · Anfrage

VB\*\* Toolholder · Halter

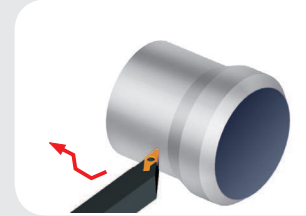
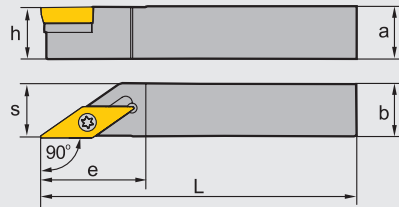
S-Clamping · S-Halter





### SVABR/ L

Kr:90°

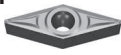

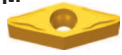

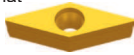


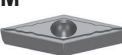



R type  
Rechtsausführung



Type · Typ		Stock Lager		Dimension (mm) Abmessung						Screw Schraube	Shim Unterlage	Shim Screw, Unterlage Schraube	Wrench Schlüssel
		R	L	a	b	L	h	s	e				
SVABR/ L	1010F11			10	10	80	10			I60M2.5×6.5	—	—	WT07IP
	1616H16	●	●	16	16	100	16	16.5	28	I60M3.5×12	V16BS	SM5×8.65XA	WT15IP WH35L
	2020K16	●	●	20	20	125	20	20.5	28				
	2525M16	●	●	25	25	150	25	25.5	28				

Applicable insert  
Wendeschneidplatten

Application Anwendung	Extra Finishing Feinbearbeitung	Finishing Schlichten	Semi-finishing Mittlere Bearbeit.	Roughing Schruppen	Cast iron mach. Gusseis. Bearb.	PCBN · PCD PCBN · PKD
insert shape Schneidplattenform	<b>SF</b>  A112	<b>EF</b>  A114	<b>HM</b>  A115	<b>HR</b>  A115	<b>Flat</b>  A115	<b>Flat</b>  A130
		<b>HF</b>  A112	<b>EM</b>  A115			
		<b>NF</b>  A112				
Type · Typ	SVABR / L**F11	VB**1102**	VB**1102**	VB**1102**		
	SVABR / L**H / K / M16		VB**1604**	VB**1604**	VB**1604**	VB**1604**

# Turning · Drehen

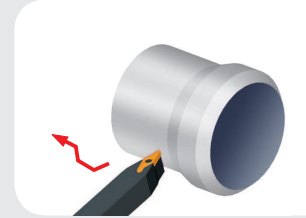
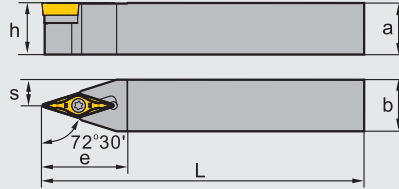
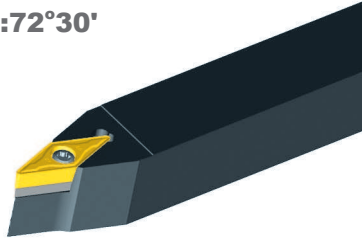
External turning tools · Drehwerkzeuge zur Außenbearbeitung

VB\*\* Toolholder · Halter

S-Clamping · S-Halter

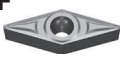



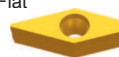
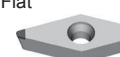

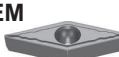

## SVVBN

Kr:72°30'



Type · Typ		Stock Lager	Dimension (mm) Abmessung					Screw Schraube	Shim Unterlage	Shim Screw, Unterlage Schraube	Wrench Schlüssel	
			a	b	L	h	s					e
<b>SVVBN</b>	<b>1212F11</b>	●	12	12	80	12	6	27	I60M2.5×6.5	—	—	WT07IP
	<b>1616H11</b>	●	16	16	100	16	8	27				
	<b>2020K11</b>	●	20	20	125	20	10	30				
	<b>1616H16</b>	●	16	16	100	16	8	33	I60M3.5×12	V16BS	SM5×8.65XA	WT15IP WH35L
	<b>2020K16</b>	●	20	20	125	20	10	33				
	<b>2525M16</b>	●	25	25	150	25	12.5	38				

Applicable insert  
Wendeschneidplatten

Application Anwendung	Extra Finishing Feinbearbeitung	Finishing Schlichten	Semi-finishing Mittlere Bearbeit.	Roughing Schruppen	Cast iron mach. Gusseis. Bearb.	PCBN · PCD PCBN · PKD
insert shape Schneidplattenform	<b>SF</b>  A112	<b>EF</b>  A114	<b>HM</b>  A115	<b>HR</b>  A115	<b>Flat</b>  A115	<b>Flat</b>  A130
		<b>HF</b>  A112	<b>EM</b>  A115			
		<b>NF</b>  A112				
Type · Typ	<b>SVVBN**F / H / K11</b>	VB**1102**	VB**1102**	VB**1102**		
	<b>SVVBN**H / K / M16</b>		VB**1604**	VB**1604**	VB**1604**	VB**1604**

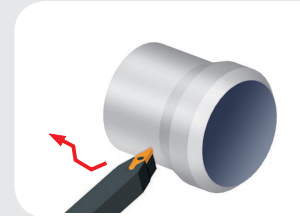
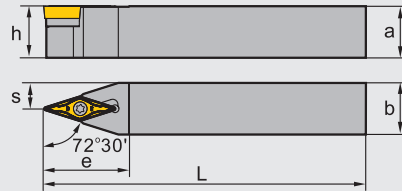
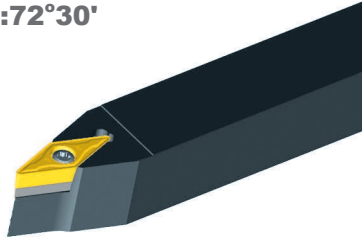
● ex stock · ab Lager ○ on demand · Anfrage

VC\*\* Toolholder · Halter

S-Clamping · S-Halter







### SVVCN

Kr:72°30'



Type · Typ		Stock Lager	Dimension (mm) Abmessung					Screw Schraube	Shim Unterlage	Shim Screw, Unterlage Schraube	Wrench Schlüssel	
			a	b	L	h	s					e
<b>SVVCN</b>	<b>1212F11</b>	●	12	12	80	12	6	27	I60M2.5×6.5	—	—	WT071P
	<b>1212M11</b>	●	12	12	150	12	6	27				
	<b>1616H11</b>	●	16	16	100	16	8	27				
	<b>2020K11</b>	●	20	20	125	20	10	30				
	<b>2525M11</b>	●	25	25	150	25	12.5	38	I60M3.5×12	V16BSC	SM5×8.65XA	WT151P WH35L
	<b>1616H16</b>	●	16	16	100	16	8	33				
	<b>2020K16</b>	●	20	20	125	20	10	33				
	<b>2525M16</b>	●	25	25	150	25	12.5	38				

Applicable insert  
Wendeschneidplatten

Application Anwendung	Extra Finishing Feinbearbeitung	Finishing Schlichten	Al machining Alu Bearbeitung	PCBN · PCD PCBN · PKD	
insert shape Schneidplattenform	<b>SF</b>  A112	<b>HF</b>  A112	<b>LH</b>  A113	Flat  A130	
		<b>NF</b>  A112	<b>LC</b>  A113		
Type · Typ	<b>SVVCN**F / H / K / M11</b>	VC**1103**	VC**1103**	VCGX1103**	
	<b>SVVCN**H / K / M16</b>		VC**1604**	VCGX1604**	VC**1604**

# Turning · Drehen

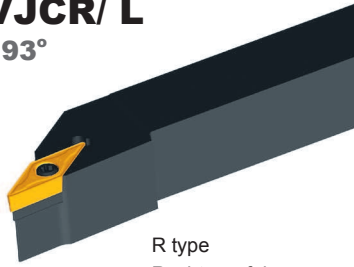
External turning tools · Drehwerkzeugen zur Außenbearbeitung

VC\*\* Toolholder · Halter

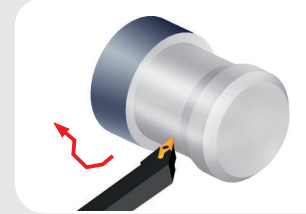
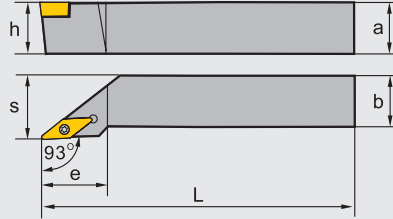
S-Clamping · S-Halter





## SVJCR/ L

Kr:93°

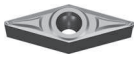


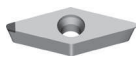
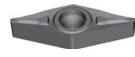



R type  
Rechtsausführung



Type · Typ		Stock Lager		Dimension (mm) Abmessung						Screw Schraube	Shim Unterlage	Shim Screw, Unterlage Schraube	Wrench Schlüssel
		R	L	a	b	L	h	s	e				
SVJCR/ L	1010E11			10	10	70	10	12	22	I60M2.5×6.5	—	—	WT071P
	1212F11	●	●	12	12	80	12	16	27				
	1616H11	●	●	16	16	100	16	20	27				
	2020K11	●	●	20	20	125	20	25	27				
	2525M11	●	●	25	25	150	25	32	27				
	1616H16	●	●	16	16	100	16	20	36	I60M3.5×12	V16BSC	SM5×8.65XA	WT151P WH35L
	2020K16	●	●	20	20	125	20	25	41				
	2020M16	●	●	20	20	150	20	25	41				
	2525M16	●	●	25	25	150	20	32	41				
	3225P16			32	25	170	32	32	41				

Applicable insert  
Wendeschneidplatten

Application Anwendung	Extra Finishing Feinbearbeitung	Finishing Schichten	Al machining Alu Bearbeitung	PCBN · PCD PCBN · PKD	
insert shape Schneidplattenform	SF  A112	HF  A112	LH  A113	Flat  A130	
		NF  A112	LC  A113		
Type · Typ	SVJCR/ L**E/ F/ H/ K/ M11	VC**1103**	VC**1103**	VCGX1103**	
	SVJCR/ L**H/ K/ M/ P16		VC**1604**	VCGX1604**	VC**1604**

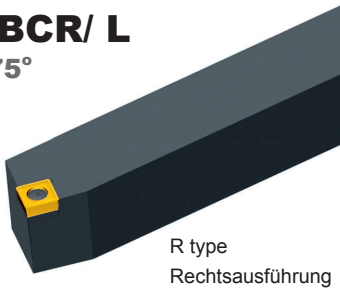
● ex stock · ab Lager ○ on demand · Anfrage



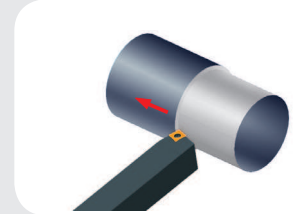
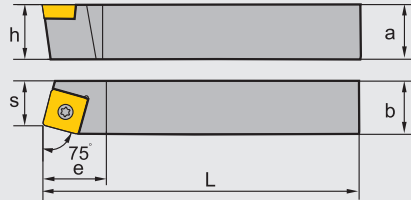
### SC\*\* Toolholder · Halter

S-Clamping · S-Halter

#### SSBCR/ L Kr:75°



R type  
Rechtsausführung

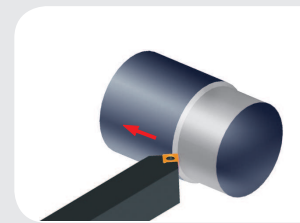
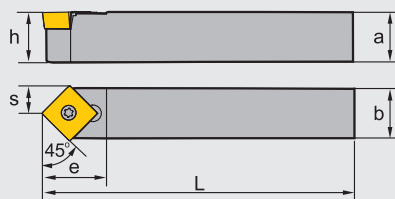
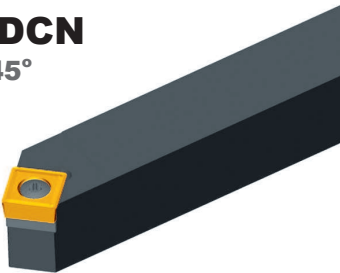


Type · Typ		Stock Lager		Dimension (mm) Abmessung					Screw Schraube	Shim Unterlage	Shim Screw, Unterlage Schraube	Wrench Schlüssel	
		R	L	a	b	L	h	s					e
SSBCR/ L	1212F09	●	●	12	12	80	12	11	16	I60M3.5×8	—	—	WT15IP
	1616H09	●	●	16	16	100	16	13	16	I60M3.5×8	S09BS	SM5×8.65XA	WT15IP WH35L
	2020K12	●	●	20	20	125	20	17	25	I60M4×11X	S12BS	SM6×10XA	WT15IP WH40L

### SC\*\* Toolholder · Halter









S-Clamping · S-Halter

#### SSDCN Kr:45°



Type · Typ		Stock Lager	Dimension (mm) Abmessung					Screw Schraube	Shim Unterlage	Shim Screw, Unterlage Schraube	Wrench Schlüssel	
			a	b	L	h	s					e
SSDCN	1212F09	●	12	12	80	12	6	15.5	I60M3.5×8	—	—	WT15IP
	1616H09	●	16	16	100	16	8	15.5	I60M3.5×12	S09BS	SM5×8.65XA	WT15IP WH35L

#### Applicable insert Wendeschneidplatten

Application Anwendung	Extra Finishing Feinbearbeitung	Finishing Schlichten	Semi-finishing Mittlere Bearbeit.	Al machining Alu Bearbeitung	Cast iron machining Gusseisen Bearbeit.
insert shape Schneidplattenform	HF  A102	HM  A102	HR  A103	LH  A103	Flat  A103
	EF  A102	EM  A102		LC  A103	
Type · Typ	SSBCR / L**F / H09	SSDCN**F / H09	SSBCR / L**K12	SSDCN**F / H09	
	SC**09T3**	SC**09T3**	SC**1204**	SC**09T3**	SC**09T3**
			SC**1204**		SC**1204**
				SCGX09T3**	SCGX1204**

# Turning · Drehen

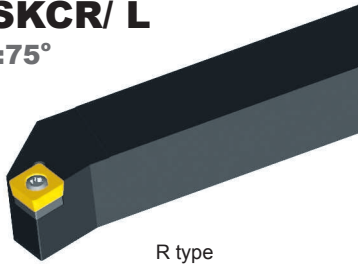
External turning tools · Drehwerkzeugen zur Außenbearbeitung

SC\*\* Toolholder · Halter

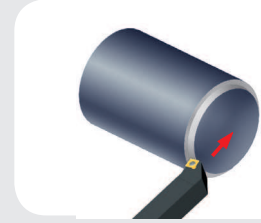
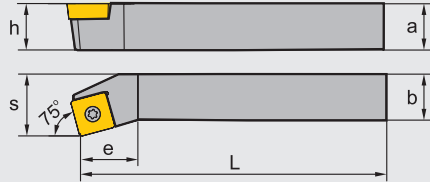
S-Clamping · S-Halter





## SSKCR/ L

Kr:75°



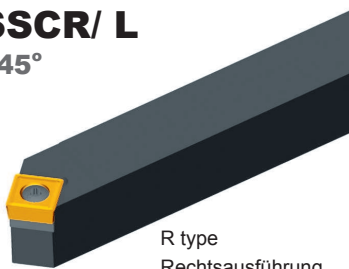
R type  
Rechtsausführung



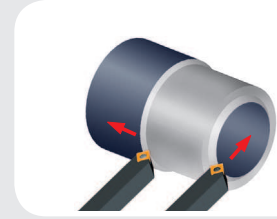
Type · Typ		Stock Lager		Dimension (mm) Abmessung					Screw Schraube	Shim Unterlage	Shim Screw, Unterlage Schraube	Wrench Schlüssel	
		R	L	a	b	L	h	s					e
<b>SSKCR/ L</b>	<b>1616H09</b>	●	●	16	16	100	16	20	13				
										I60M3.5×12	S09BS	SM5×8.65XA	WT15IP WH35L



## SSSCR/ L

Kr:45°











R type  
Rechtsausführung



Type · Typ		Stock Lager		Dimension (mm) Abmessung					Screw Schraube	Shim Unterlage	Shim Screw, Unterlage Schraube	Wrench Schlüssel	
		R	L	a	b	L	h	s					e
<b>SSSCR/ L</b>	<b>1616H09</b>	●	●	16	16	100	16	17	16		—	—	
	<b>2020K12</b>	●	●	20	20	125	20	21	24	I60M4×11X	S12BS	SM6×10XA	WT15IP WH40L

Applicable insert  
Wendeschneidplatten

Application Anwendung	Extra Finishing Feinbearbeitung	Finishing Schlichten	Semi-finishing Mittlere Bearbeit.	Al machining Alu Bearbeitung	Cast iron machining Gusseisen Bearbeit.	
insert shape Schneidplattenform	<b>HF</b>  A102	<b>HM</b>  A102	<b>HR</b>  A103	<b>LH</b>  A103	Flat  A103	
	<b>EF</b>  A102	<b>EM</b>  A102		<b>LC</b>  A103		
Type · Typ	<b>SSKCR/ L**H09</b>	SC**09T3**	SC**09T3**	SC**09T3**	SCGX09T3**	SC**09T3**
	<b>SSSCR/ L**H09</b>	SC**09T3**	SC**09T3**	SC**09T3**	SCGX09T3**	SC**09T3**
	<b>SSSCR/ L**K12</b>		SC**1204**	SC**1204**	SCGX1204**	SC**1204**

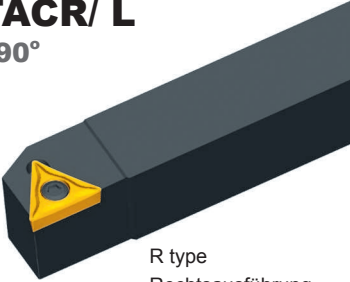
● ex stock · ab Lager ○ on demand · Anfrage

### TC\*\* Toolholder · Halter

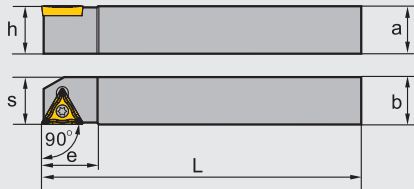
### S-Clamping · S-Halter

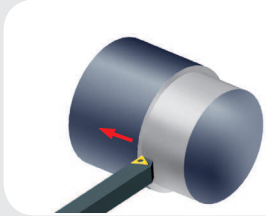
## STACR/ L



Kr:90°



R type  
Rechtsausführung

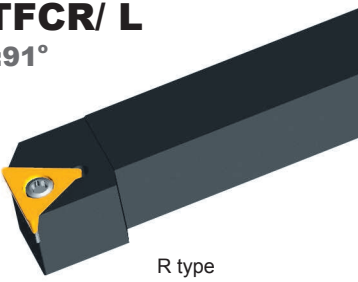




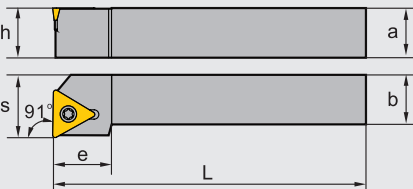
Type · Typ		Stock Lager		Dimension (mm) Abmessung						Screw Schraube	Wrench Schlüssel		
		R	L	a	b	L	h	s	e				
<b>STACR/ L</b>	<b>1212F11</b>	●	●	12	12	80	12	12.5	14	I60M2.5×6.5	WT07IP		

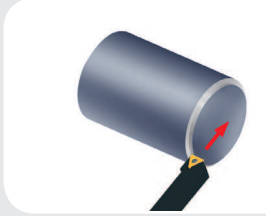
## STFCR/ L





Kr:91°






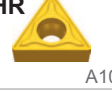

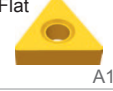
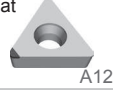



R type  
Rechtsausführung





Type · Typ		Stock Lager		Dimension (mm) Abmessung						Screw Schraube	Shim Unterlage	Shim Screw, Unterlage Schraube	Wrench Schlüssel
		R	L	a	b	L	h	s	e				
<b>STFCR/ L</b>	<b>1212F11</b>	●	●	12	12	80	12	16	14	I60M2.5×6.5	—	—	WT07IP
	<b>1616H11</b>	●	●	16	16	100	16	20	14				
	<b>1616H16</b>	●	●	16	16	100	16	20	19	I60M3.5×12	T16BS	SM5×8.65XA	WT15IP WH35L
	<b>2020K16</b>	●	●	20	20	125	20	25	19				

### Applicable insert Wendeschneidplatten

Application Anwendung	Extra Finishing Feinbearbeitung	Finishing Schlichten	Semi-finishing Mittlere Bearbeit.	Roughing Schruppen	Al machining Alu Bearbeitung	Cast iron machining	PCBN/PCD inserts/WSP
insert shape Schneidplattenform	<b>SF</b>  A106	<b>HF</b>  A107	<b>HM</b>  A109	<b>HR</b>  A109	<b>LH</b>  A110	<b>Flat</b>  A109	<b>Flat</b>  A129
		<b>EF</b>  A107	<b>EM</b>  A108		<b>LC</b>  A110		
Type · Typ	<b>STACR/ L**F11</b>	TC**1102**	TC**1102**	TC**1102**	TC**1102**	TCGX1102**	TC**1102**
	<b>STFCR/ L**F/ H11</b>	TC**1102**	TC**1102**	TC**1102**	TC**1102**	TCGX1102**	TC**1102**
	<b>STFCR/ L**H/ K16</b>		TC**16T3**	TC**16T3**	TC**16T3**	TCGX16T3**	TC**16T3**

# Turning · Drehen

External turning tools · Drehwerkzeugen zur Außenbearbeitung

A

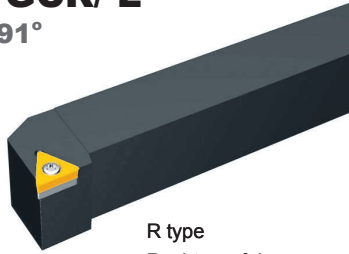
General Turning · Allgemeine Drehbearbeitung

TC\*\* Toolholder · Halter

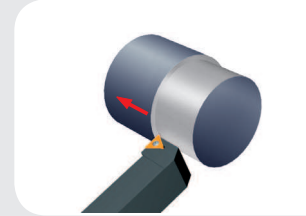
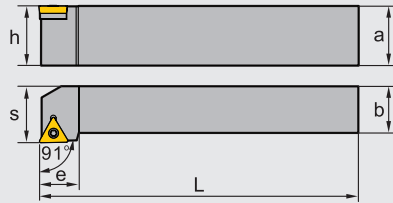
S-Clamping · S-Halter

## STGCR/ L

Kr:91°













R type  
Rechtsausführung



Type · Typ		Stock Lager		Dimension (mm) Abmessung						Screw Schraube	Shim Unterlage	Shim Screw, Unterlage Schraube	Wrench Schlüssel
		R	L	a	b	L	h	s	e				
<b>STGCR/ L</b>	<b>0808D09</b>	●	●	08	08	60	8	10	11	I60M2.2×5.5	—	—	WT06IP
	<b>1010E09</b>	●	●	10	10	70	10	12	11				
	<b>1212F11</b>	●	●	12	12	80	12	16	14				
	<b>1616H11</b>	●	●	16	16	100	16	20	16	I60M2.5×6.5	—	—	WT07IP
	<b>2020K16</b>	●	●	20	20	125	20	25	21				
	<b>2525M16</b>	●	●	25	25	150	25	25	21	I60M3.5×12	T16BS	SM5×8.65XA	WT15IP WH35L

Applicable insert  
Wendeschneidplatten

Application Anwendung	Extra Finishing Feinbearbeitung	Finishing Schlichten	Semi-finishing Mittlere Bearbeit.	Roughing Schruppen	Al machining Alu Bearbeitung	Cast iron machining	PCBN/PCD inserts/WSP	
insert shape Schneidplattenform	<b>SF</b>  A106	<b>HF</b>  A107	<b>HM</b>  A109	<b>HR</b>  A109	<b>LH</b>  A110	<b>Flat</b>  A109	<b>Flat</b>  A129	
		<b>EF</b>  A107	<b>EM</b>  A108		<b>LC</b>  A110			
Type · Typ	<b>STGCR / L**D / E09</b>	TC**0902**	TC**0902**	TC**0902**	TC**0902**	TCGX0902**	TC**0902**	TC**0902**
	<b>STGCR / L**F / H11</b>	TC**1102**	TC**1102**	TC**1102**	TC**1102**	TCGX1102**	TC**1102**	TC**1102**
	<b>STGCR / L**K / M16</b>		TC**16T3**	TC**16T3**	TC**16T3**	TCGX16T3**	TC**16T3**	TC**16T3**

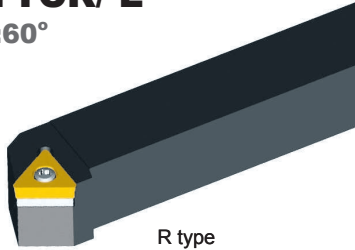
● ex stock · ab Lager ○ on demand · Anfrage

TC\*\* Toolholder · Halter

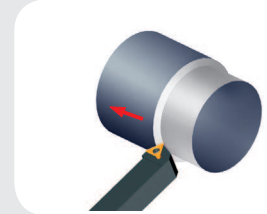
S-Clamping · S-Halter




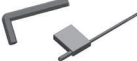
### STTCR/ L

Kr:60°













R type  
Rechtsausführung



Type · Typ		Stock Lager		Dimension (mm) Abmessung						Screw Schraube	Shim Unterlage	Shim Screw, Unterlage Schraube	Wrench Schlüssel
		R	L	a	b	L	h	s	e				
STTCR/ L	1616H11	●	●	16	16	100	16	13	14	I60M2.5×6.5	—	—	WT07IP
	1616H16	●	●	16	16	100	16	13	19	I60M3.5×12	T16BS	SM5×8.65XA	WT15IP
	2020K16	●	●	20	20	125	20	17	19				WH35L

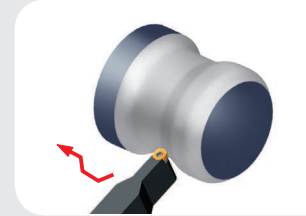
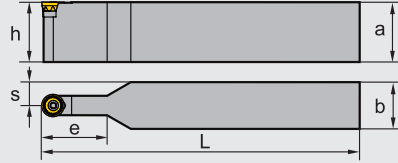
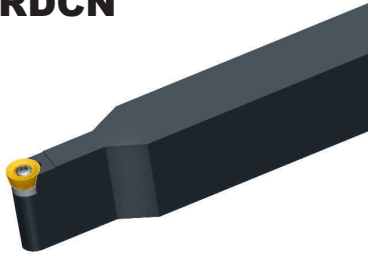
Applicable insert  
Wendeschneidplatten

Application Anwendung	Extra Finishing Feinbearbeitung	Finishing Schlichten	Semi-finishing Mittlere Bearbeit.	Roughing Schruppen	Al machining Alu Bearbeitung	Cast iron machining	PCBN/PCD inserts/WSP	
insert shape Schneidplattenform	SF  A106	HF  A107	HM  A109	HR  A109	LH  A110	Flat  A109	Flat  A129	
		EF  A107	EM  A108		LC  A110			
Type · Typ	STTCR / L**H11	TC**1102**	TC**1102**	TC**1102**	TC**1102**	TCGX1102**	TC**1102**	TC**1102**
	STTCR / L**H / K16		TC**16T3**	TC**16T3**	TC**16T3**	TCGX16T3**	TC**16T3**	TC**16T3**

RC\*\* Toolholder · Halter



S-Clamping · S-Halter

### SRDCN



Type · Typ		Stock Lager	Dimension (mm) Abmessung						Screw Schraube	Shim Unterlage	Shim Screw, Unterlage Schraube	Wrench Schlüssel
			a	b	L	h	s	e				
<b>SRDCN</b>	<b>1616H08</b>	●	16	16	100	16	8	16	I60M3×7	—	—	WT10IP
	<b>2020K08</b>	●	20	20	125	20	10	16	I60M3.5×10	—	—	WT15IP
	<b>2020K10</b>	○	20	20	125	20	10	25				
	<b>2525M10</b>	●	25	25	150	25	12.5	25				
	<b>2020K12</b>	●	20	20	125	20	10	35	I60M3.5×12	R12BS	SM5×8.65XA	WT15IP WH35L
	<b>2525M12</b>	●	25	25	150	25	12.5	35				
	<b>3225P12</b>	●	32	25	170	32	12.5	35				
	<b>3225P16</b>	●	32	25	170	32	12.5	35	I60M4×15X	R16BS	SM6×10XA	WT15IP WH40L
	<b>3232P16</b>	●	32	32	170	32	16	40				
	<b>4040S16</b>	●	40	40	250	40	20	50				
<b>4040S16</b>	●	40	40	250	40	20	50					

Applicable insert  
Wendeschneidplatten

Application Anwendung	Semi-Finishing Mittlere Bearbeitung	Al machining Alu Bearbeitung
insert shape Schneidplattenform	 A100	<b>LH</b>  A100
<b>SRDCN**H08</b>	RCMT0803MO	RCGX0803MO-LH
<b>SRDCN**H / K / M10</b>	RCMT10T3 MO	
<b>SRDCN**K / M / P12</b>	RCMT1204 MO	
<b>SRDCN**P / S16</b>	RCMT1606 MO	
<b>SRDCN**P / S20</b>	RCMT2006 MO	

Holder not suitable for RCMX inserts  
Halter nicht für RCMX Platten geeignet

# Turning · Drehen

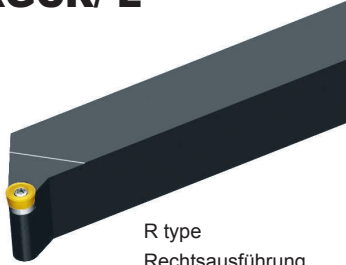
External turning tools · Drehwerkzeuge zur Außenbearbeitung

A

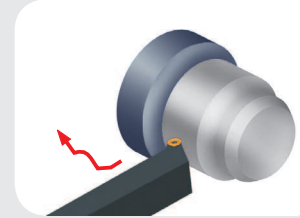
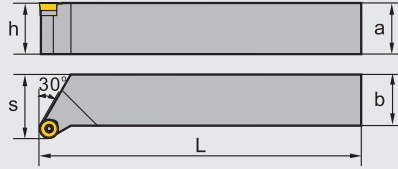
RC\*\* Toolholder · Halter





S-Clamping · S-Halter

## SRGCR/ L





R type  
Rechtsausführung



Type · Typ		Stock Lager		Dimension (mm) Abmessung					Screw Schraube	Shim Unterlage	Shim Screw, Unterlage Schraube	Wrench Schlüssel
		R	L	a	b	L	h	s				
<b>SRGCR/ L</b>	<b>1616H08</b>			16	16	100	16	20	I60M3×7	—	—	WT10IP
	<b>1616H10</b>			16	16	100	16	20	I60M3.5×10	—	—	WT15IP
	<b>2020K10</b>	●	●	20	20	125	20	25	I60M3.5×10	—	—	WT15IP
	<b>2525M10</b>	●	●	25	25	100	25	32	I60M3.5×10	—	—	WT15IP
	<b>2020K12</b>	●	●	20	20	125	20	27	I60M3.5×12	R12BS	SM5×8.65XA	WT15IP WH35L
<b>2525M12</b>	●	●	25	25	150	25	32	I60M3.5×12	R12BS	SM5×8.65XA	WT15IP WH35L	

Applicable insert  
Wendeschneidplatten

Application Anwendung	Semi-Finishing Mittlere Bearbeitung	Al machining Alu Bearbeitung
insert shape Schneidplattenform	 A100	<b>LH</b>  A100
Type · Typ	<b>SRGCR / L**H08</b>	RCGX0803MO-LH
	<b>SRGCR / L**H / K / M10</b>	RCMT10T3 MO
	<b>SRGCR / L**K / M12</b>	RCMT1204 MO

Holder not suitable for RCMX inserts  
Halter nicht für RCMX Platten geeignet

● ex stock · ab Lager ○ on demand · Anfrage

# Turning · Drehen

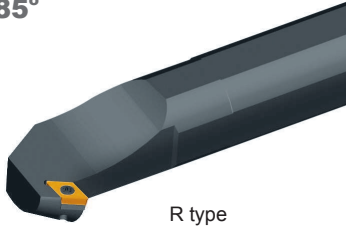
Internal turning tools · Drehwerkzeuge zur Innenbearbeitung

DC\*\* Toolholder · Halter

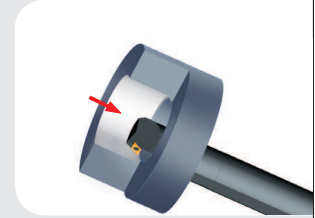
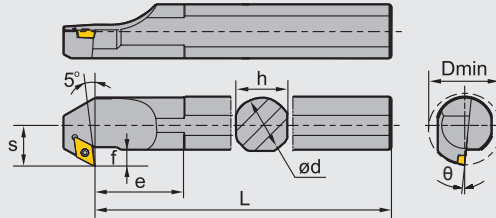
S-Clamping / S-Halter

## SDZCR/L

Kr:85°












R type  
Rechtsausführung



Type · Typ	Stock Lager		Dimension (mm) Abmessung								Screw Schraube	Wrench Schlüssel	Shim Unterlage	Shim/ Screw Schraube Unterlage
	R	L	Dmin	ød	h	L	S	θ	e	f				
S25Q-SDZCR/L11	●	●	32	25	23	180	17	-6°	30	6.9	I60M3.5×10	WT15IP		
S25T-SDZCR/L11	●	●	32	25	23	300	17	-6°	30	6.9				
S32R-SDZCR/L11	●	●	40	32	30	200	22	-6°	.39	8.4	I60M3.5×12	WT15IP WH35L	D11BS	SM5×8.65XA
S32U-SDZCR/L11	●	●	40	32	30	350	22	-6°	.39	8.4				
S40S-SDZCR/L11	●	●	50	40	37	250	27	-4°	47	9.4				
S40V-SDZCR/L11	●	●	50	40	37	400	27	-4°	47	9.4				
◆ A25R-SDZCR/L11	●	●	32	25	24	200	17	-6°	30	4.5	I60M3.5×10	WT15IP		
◆ A32S-SDZCR/L11	●	●	40	32	31	250	22	-6°	39	6.0	I60M3.5×12	WT15IP WH35L	D11BS	SM5×8.65XA

Applicable insert  
Wendeschneidplatten

Application Anwendung	Extra Finishing Feinbearbeitung	Finishing Schlichten	Semi-finishing Mittlere Bearbeit.	Roughing Schruppen	Al machining Alu Bearbeitung	Cast iron machining Grauguss Bearbeit.	
insert shape Schneidplattenform	SF  A96	HF  A96	HM  A97	HR  A98	LH  A98	Flat  A98	
		EF  A96	EM  A97		LC  A98		
Type · Typ	**SDZCR/L11	DC**11T3**	DC**11T3**	DC**11T3**	DC**11T3**	DCG11T3**	DC**11T3**

● ex stock · ab Lager ○ on demand · auf Anfrage ◆ Toolholder with holes for coolant · Klemmhalter mit Kühlmittelbohrung



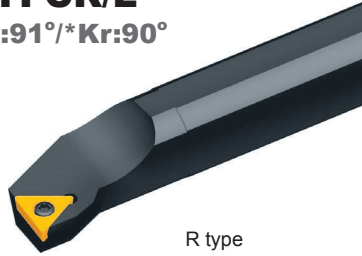
# Turning · Drehen

Internal turning tools · Drehwerkzeuge zur Innenbearbeitung

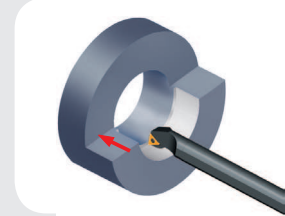
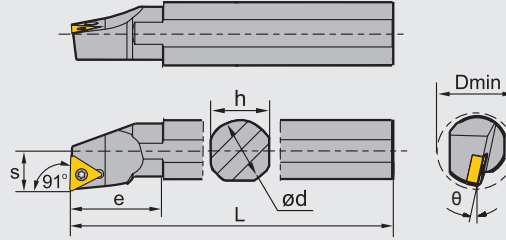
TC\*\* Toolholder · Halter

S-Clamping / S-Halter

## STFCR/L Kr:91°/\*Kr:90°



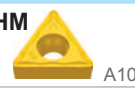








R type  
Rechtsausführung



Type · Typ	Stock Lager		Dimension (mm) Abmessung							Screw Schraube	Wrench Schlüssel	Shim Unterlage	Shim/ Screw Schraube Unterlage
	R	L	Dmin	ød	h	L	S	θ	e				
S12M-STFCR/L11	●	●	16	12	11	150	9	-10°	30	I60M2.5×6.5	WT07IP		
S16M-STFCR/L11	○	○	20	16	15	150	11	-6°	35				
S16R-STFCR/L11	●	●	20	16	15	200	11	-6°	35				
S20Q-STFCR/L11	○	○	25	20	18	180	13	-3°	36				
S20S-STFCR/L11	●	●	25	20	18	250	13	-3°	36				
S25Q-STFCR/L16	○	○	32	25	23	180	17	-6°	49	I60M3.5×10	WT15IP		
S25T-STFCR/L16	●	●	32	25	23	300	17	-6°	49				
S32R-STFCR/L16	○	○	40	32	30	200	22	-10°	50	I60M3.5×12	WT15IP WH35L	T16BS	SM5×8.65XA
S32U-STFCR/L16	●	●	40	32	30	350	22	-10°	50				
S40S-STFCR/L16	○	○	50	40	37	250	27	-8°	60				
S40V-STFCR/L16	●	●	50	40	37	400	27	-8°	60				
♦ A12K-STFCR/L11	●	●	16	12	11.5	125	9	-10°	26	I60M2.5×6.5	WT07IP		
♦ A16M-STFCR/L11	●	○	20	16	15.5	150	11	-6°	30				
♦ A20Q-STFCR/L11	●	●	25	20	19	180	13	-3°	36				
♦ A25R-STFCR/L16	●	●	32	25	24	200	17	-6°	45				
♦ A32S-STFCR/L16	●	○	40	32	31	250	22	-10°	49				

Applicable insert  
Wendeschneidplatten

Application Anwendung	Extra Finishing Feinbearbeitung	Finishing Schlichten	Semi-finishing Mittlere Bearbeit.	Roughing Schruppen	Al machining Alu Bearbeitung	Cast iron machining Grauguss Bearbeit.
insert shape Schneidplattenform	SF  A106	HF  A107	HM  A109	HR  A109	LH  A110	Flat  A109
		EF  A107	EM  A108		LC  A110	
Type · Typ	**STFCR/L11	TC**1102**	TC**1102**	TC**1102**	TC**1102**	TCGX1102**
	**STFCR/L16	TC**16T3**	TC**16T3**	TC**16T3**	TC**16T3**	TCGX16T3**

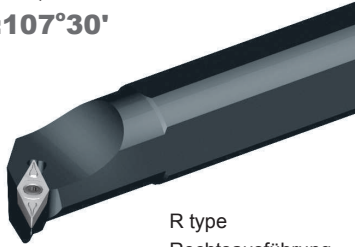
● ex stock · ab Lager ○ on demand · auf Anfrage ♦ Toolholder with holes for coolant · Klemmhalter mit Kühlmittelbohrung

### VB\*\* Toolholder · Halter

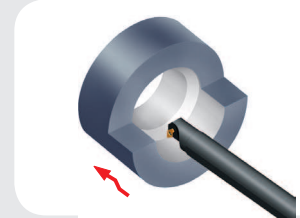
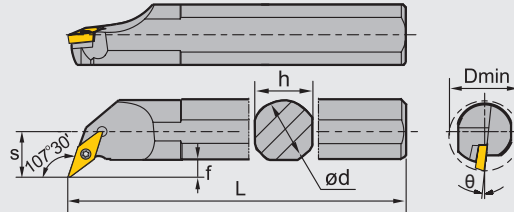
### S-Clamping / S-Halter






## SVQBR/L





Kr:107°30'



R type  
Rechtsausführung



Type · Typ	Stock Lager		Dimension (mm) Abmessung								Screw Schraube	Wrench Schlüssel	Shim Unterlage	Shim/ Screw Schraube Unterlage
	R	L	Dmin	ød	h	L	S	θ	e	f				
S32R-SVQBR/L16			40	32	30	200	22	-8°	56	8.4	I60M3.5×12		V16BS	SM5×8.65XA
S32U-SVQBR/L16	●	●	40	32	30	350	22	-8°	56	8.4				
S40S-SVQBR/L16			50	40	37	250	27	-8°	64	9.4				
S40V-SVQBR/L16	●	●	50	40	37	400	27	-8°	64	9.4				
◆ A32S-SVQBR/L16	●	●	40	32	31	250	22	-8°	56	8.4				

Applicable insert Wendschneidplatten		Finishing Schlichten		Semi-Finishing Mittlere Bearbeitung		Roughing Schruppen		Cast iron machining Grauguss Bearbeitung	
Application Anwendung		EF 		HM 		HR 		Flat 	
insert shape Schneidplattenform		A114		A115		A115		A115	
Type · Typ		VB**1604**		VB**1604**		VB**1604**		VB**1604**	
**SVQBR/L16		VB**1604**		VB**1604**		VB**1604**		VB**1604**	

◆ Toolholder with holes for Coolant · Klemhalter mit Kühlmittelbohrung

● ex stock · ab Lager ○ on demand · auf Anfrage

# Turning · Drehen

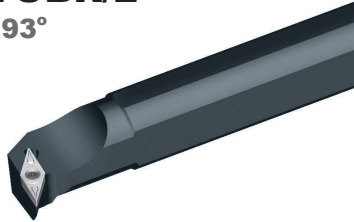
Internal turning tools · Drehwerkzeuge zur Innenbearbeitung

VB\*\* Toolholder · Halter

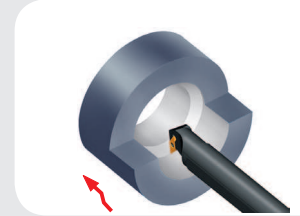
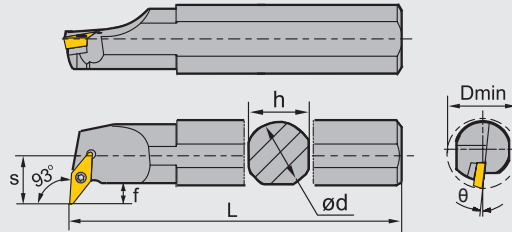
S-Clamping / S-Halter

## SVUBR/L

Kr:93°






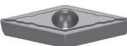



R type  
Rechtsausführung



Type · Typ	Stock Lager		Dimension (mm) Abmessung								Screw Schraube	Wrench Schlüssel	Shim Unterlage	Shim/ Screw Schraube Unterlage
	R	L	Dmin	ød	h	L	S	θ	e	f				
S32R-SVUBR/L16	●	●	40	32	30	200	22	-8°	49	8.4	160M3.5×12			
S32U-SVUBR/L16	●	●	40	32	30	350	22	-8°	49	8.4				
S40S-SVUBR/L16	●	●	50	40	37	250	27	-8°	56.5	9.4				
S40V-SVUBR/L16	●	●	50	40	37	400	27	-8°	56.5	9.4				
◆ A32S-SVUBR/L16	●	●	40	32	31	250	22	-8°	49	8.4				

Applicable insert  
Wendeschneidplatten

Application Anwendung	Finishing Schlichten	Semi-Finishing Mittlere Bearbeitung	Roughing Schruppen	Cast iron machining Grauguss Bearbeitung	
insert shape Schneidplattenform	HF  A112	HM  A115	HR  A115	Flat  A115	
	EF  A114	EM  A115			
	NF  A112				
Type · Typ	**SVUBR/L16	VB**1604**	VB**1604**	VB**1604**	VB**1604**

● ex stock · ab Lager ○ on demand · auf Anfrage ◆ Toolholder with holes for coolant · Klemhalter mit Kühlmittelbohrung