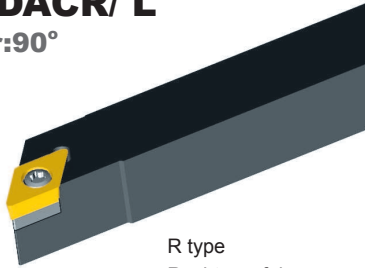


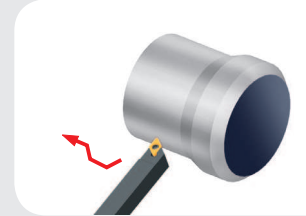
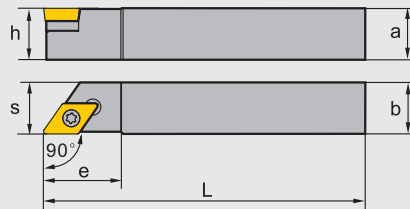
DC\*\* Toolholder · Halter





S-Clamping · S-Halter

### SDACR/ L Kr:90°













R type  
Rechtsausführung



Type · Typ		Stock Lager		Dimension (mm) Abmessung						Screw Schraube	Shim Unterlage	Shim Screw, Unterlage Schraube	Wrench Schlüssel
		R	L	a	b	L	h	s	e				
<b>SDACR/ L</b>	<b>1010E07</b>	●	●	10	10	70	10	10.5	15	I60M2.5×6.5	—	—	WT07IP
	<b>1212F11</b>	●	●	12	12	80	12	12.5	15	I60M3.5×8	—	—	WT15IP
	<b>1616H11</b>	●	●	16	16	100	16	16.7	24	I60M3.5×12	D11BS	SM5×8.65XA	WT15IP WH35L

Applicable insert  
Wendeschneidplatten

Application Anwendung	Extra Finishing Feinbearbeitung	Finishing Schlichten	Semi-finishing Mittlere Bearbeit.	Roughing Schrappen	Al machining Alu Bearbeitung	Cast iron mach. Gusseis. Bearb.	PCBN · PCD PCBN · PKD
insert shape Schneidplattenform	<b>SF</b>  A96	<b>HF</b>  A96	<b>HM</b>  A97	<b>HR</b>  A98	<b>LH</b>  A98	<b>Flat</b>  A98	<b>Flat</b>  A128
		<b>EF</b>  A96	<b>EM</b>  A97		<b>LC</b>  A98		
Type · Typ	<b>SDACR / L**E07</b>	DC** 0702**	DC** 0702**	DC** 0702**		DCGX 0702**	DC**0702**
	<b>SDACR / L**F / H11</b>	DC** 11T3**	DC** 11T3**	DC** 11T3**	DC** 11T3**	DCGX 11T3**	DC** 11T3**

# Turning · Drehen

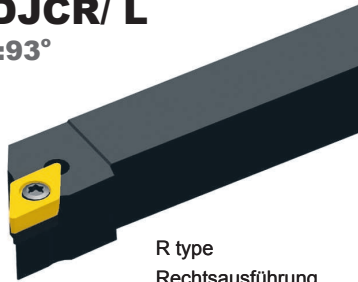
External turning tools · Drehwerkzeugen zur Außenbearbeitung

DC\*\* Toolholder · Halter

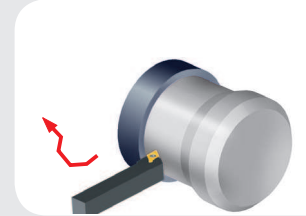
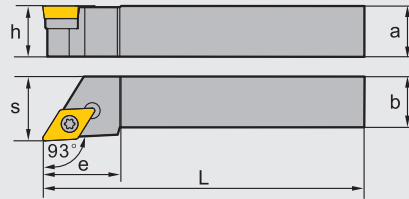
S-Clamping · S-Halter

## SDJCR/ L

Kr:93°







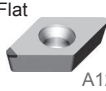

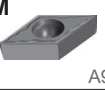
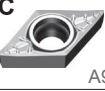


R type  
Rechtsausführung



Type · Typ		Stock Lager		Dimension (mm) Abmessung						Screw Schraube	Shim Unterlage	Shim Screw, Unterlage Schraube	Wrench Schlüssel
		R	L	a	b	L	h	s	e				
<b>SDJCR/ L</b>	<b>1010E07</b>	●	●	10	10	70	10	12	15	I60M2.5×6.5	—	—	WT071P
	<b>1212F07</b>	●	●	12	12	80	12	16	15				
	<b>1616H07</b>	●	●	16	16	100	16	20	18				
	<b>1616H11</b>	●	●	16	16	100	16	20	24	I60M3.5×12	D11BS	SM5×8.65XA	WT151P WH35L
	<b>2020K11</b>	●	●	20	20	125	20	25	24				
	<b>2525M11</b>	●	●	25	25	150	25	32	29				
	<b>3225P11</b>	●	●	32	25	170	32	32	29				

Applicable insert  
Wendeschneidplatten

Application Anwendung	Extra Finishing Feinbearbeitung	Finishing Schlichten	Semi-finishing Mittlere Bearbeit.	Roughing Schruppen	Al machining Alu Bearbeitung	Cast iron mach. Gusseis. Bearb.	PCBN · PCD PCBN · PKD	
insert shape Schneidplattenform	<b>SF</b>  A96	<b>HF</b>  A96	<b>HM</b>  A97	<b>HR</b>  A98	<b>LH</b>  A98	Flat  A98	Flat  A128	
		<b>EF</b>  A96	<b>EM</b>  A97		<b>LC</b>  A98			
Type · Typ	<b>SDJCR / L**E / F / H07</b>	DC**0702**	DC** 0702**	DC**0702**		DCGX 0702**	DC** 0702**	DC** 0702**
	<b>SDJCR / L**H / K / M / P11</b>	DC** 11T3**	DC** 11T3**	DC**11T3**	DC**11T3**	DCGX 11T3**	DC** 11T3**	DC** 11T3**

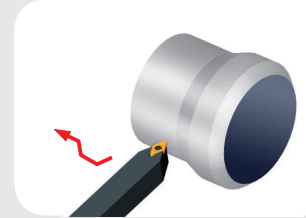
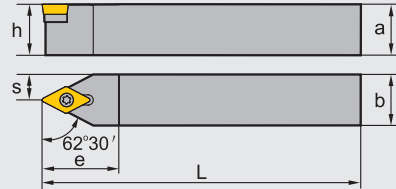
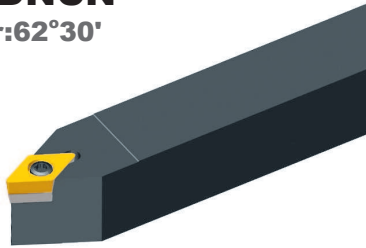
● ex stock · ab Lager ○ on demand · Anfrage





DC\*\* Toolholder · Halter

S-Clamping · S-Halter

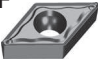






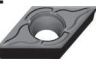
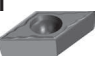

### SDNCN

Kr:62°30'



Type · Typ		Stock Lager	Dimension (mm) Abmessung						Screw Schraube	Shim Unterlage	Shim Screw, Unterlage Schraube	Wrench Schlüssel
			a	b	L	h	s	e				
<b>SDNCN</b>	<b>1010E07</b>	●	10	10	70	10	5	20	I60M2.5×6.5	—	—	WT07IP
	<b>1212F07</b>	●	12	12	80	12	6	20				
	<b>1212H11</b>	●	12	12	100	12	6	30				
	<b>1616H11</b>	●	16	16	100	16	8	30	I60M3.5×12	D11BS	SM5×8.65XA	WT15IP WH35L
	<b>2020K11</b>	●	20	20	125	20	10	30				
	<b>2525M11</b>	●	25	25	150	25	12.5	30				

Applicable insert  
Wendeschneidplatten

Application Anwendung	Extra Finishing Feinbearbeitung	Finishing Schlichten	Semi-finishing Mittlere Bearbeit.	Roughing Schruppen	Al machining Alu Bearbeitung	Cast iron mach. Gusseis. Bearb.	PCBN · PCD PCBN · PKD	
insert shape Schneidplattenform	<b>SF</b>  A96	<b>HF</b>  A96	<b>HM</b>  A97	<b>HR</b>  A98	<b>LH</b>  A98	<b>Flat</b>  A98	<b>Flat</b>  A128	
		<b>EF</b>  A96	<b>EM</b>  A97		<b>LC</b>  A98			
Type · Typ	<b>SDNCN**E / F07</b>	DC**0702**	DC** 0702**	DC**0702**		DCGX 0702**	DC** 0702**	DC** 0702**
	<b>SDNCN**H / K / M11</b>	DC** 11T3**	DC** 11T3**	DC**11T3**	DC**11T3**	DCGX 11T3**	DC** 11T3**	DC** 11T3**

# Turning · Drehen

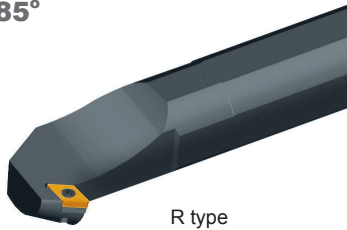
Internal turning tools · Drehwerkzeuge zur Innenbearbeitung

DC\*\* Toolholder · Halter

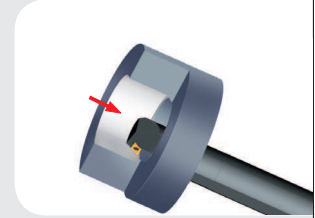
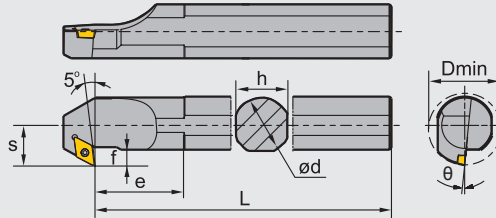
S-Clamping / S-Halter

## SDZCR/L

Kr:85°












R type  
Rechtsausführung



Type · Typ	Stock Lager		Dimension (mm) Abmessung								Screw Schraube	Wrench Schlüssel	Shim Unterlage	Shim/ Screw Schraube Unterlage
	R	L	Dmin	ød	h	L	S	θ	e	f				
S25Q-SDZCR/L11	●	●	32	25	23	180	17	-6°	30	6.9	I60M3.5×10	WT15IP		
S25T-SDZCR/L11	●	●	32	25	23	300	17	-6°	30	6.9				
S32R-SDZCR/L11	●	●	40	32	30	200	22	-6°	.39	8.4	I60M3.5×12	WT15IP WH35L	D11BS	SM5×8.65XA
S32U-SDZCR/L11	●	●	40	32	30	350	22	-6°	.39	8.4				
S40S-SDZCR/L11	●	●	50	40	37	250	27	-4°	47	9.4				
S40V-SDZCR/L11	●	●	50	40	37	400	27	-4°	47	9.4				
◆ A25R-SDZCR/L11	●	●	32	25	24	200	17	-6°	30	4.5	I60M3.5×10	WT15IP		
◆ A32S-SDZCR/L11	●	●	40	32	31	250	22	-6°	39	6.0	I60M3.5×12	WT15IP WH35L	D11BS	SM5×8.65XA

Applicable insert  
Wendeschneidplatten

Application Anwendung	Extra Finishing Feinbearbeitung	Finishing Schlichten	Semi-finishing Mittlere Bearbeit.	Roughing Schruppen	Al machining Alu Bearbeitung	Cast iron machining Grauguss Bearbeit.	
insert shape Schneidplattenform	SF  A96	HF  A96	HM  A97	HR  A98	LH  A98	Flat  A98	
		EF  A96	EM  A97		LC  A98		
Type · Typ	**SDZCR/L11	DC**11T3**	DC**11T3**	DC**11T3**	DC**11T3**	DCG11T3**	DC**11T3**

● ex stock · ab Lager ○ on demand · auf Anfrage ◆ Toolholder with holes for coolant · Klemmhalter mit Kühlmittelbohrung