

Turning · Drehen

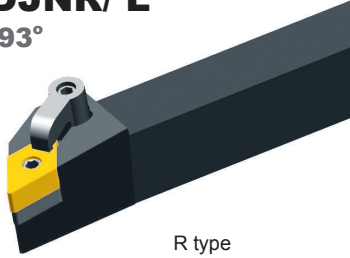
External turning tools · Drehwerkzeuge zur Außenbearbeitung

DN** Toolholder · Halter

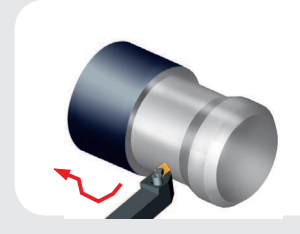
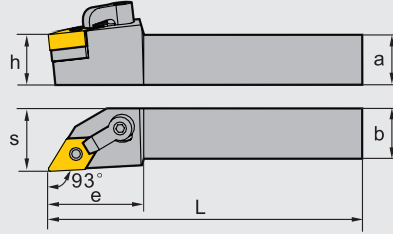
M-Clamping · M-Halter

MDJNR/ L

Kr:93°



















R type
Rechtsausführung



Type · Typ		Stock Lager		Dimension (mm) Abmessung						Clamping screw Schraube	Shim Unterlage	Wrench Schlüssel	Clamp Pratze	Clamping stud Passestift
		R	L	a	b	L	h	s	e					
MDJNR/ L	2020K11	●	●	20	20	125	20	25	32	DM6×25	D11BM	WH20L WH30L	C1RD	TM5×13
	2525M11	●	●	25	25	150	25	32	32					
	3225P11	●	○	32	25	170	32	32	32	DM6×25	D15BM	WH30L	C2RD	TM6×19
	2020K15	●	●	20	20	125	20	25	38					
	2525M15	●	●	25	25	150	25	32	38	DM6×30				
	3225P15	●	●	32	25	170	32	32	38					

Applicable insert
Wendeschneidplatten

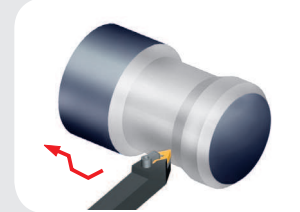
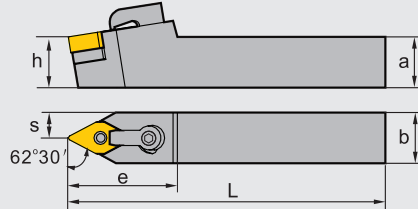
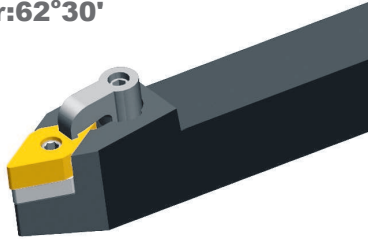
Application Anwendung	Finishing Schichten	Semi-Finishing Mittlere Bearbeitung	Roughing Schruppen	Heavy Duty Schwerzerspannung	Cast iron machining Grauguss Bearbeit.	PCBN · PCD PCBN · PKD
insert shape Schneidplattenform	DF  A61	PM  A62	DR Double-side  A56	HDR  A66	 A65	 A123
	WG Wiper  A61	DM  A63	DR Single-side  A57			
	SF  A61	EM  A64	ER Double-side  A57			
	EF  A62	NM  A64	ER Single-side  A57			
	NF  A62					
Type · Typ	MDJNR / L**K / M / P11	DN**1104**	DN**1104**		DN**1104**	
Type · Typ	MDJNR / L**K / M / P15	DN**1506**	DN**1506**	DN**1506**	DN**1506**	DN**1506**

● ex stock · ab Lager ○ on demand · Anfrage

DN** Toolholder · Halter
















M-Clamping · M-Halter

MDPNN Kr:62°30'



Type · Typ		Stock Lager	Dimension (mm) Abmessung						Clamping screw Schraube	Shim Unterlage	Wrench Schlüssel	Clamp Pratze	Clamping stud Passstift
			a	b	L	h	s	e					
MDPNN	2020K11	●	20	20	125	20	10	35	DM6×25	D11BM	WH20L WH30L	C1RD	TM5×13
	2525M11	●	25	25	150	25	12.5	35					
	3225P11	●	32	25	170	32	12.5	35					
	2020K15	●	20	20	125	20	10	40	DM6×30	D15BM	WH30L	C2RD	TM6×19
	2525M15	●	25	25	150	25	12.5	40					
	3225P15	●	32	25	170	32	12.5	40					

Applicable insert
Wendeschneidplatten

Application Anwendung	Finishing Schlichten	Semi-Finishing Mittlere Bearbeitung	Roughing Schruppen	Heavy Duty Schwerzerspannung	Cast iron machining Grauguss Bearbeit.	PCBN · PCD PCBN · PKD
insert shape Schneidplattenform	DF  A61	PM  A62	DR Double-side  A56	HDR  A66	Flat  A65	Flat  A123
	SF  A61	DM  A63	DR Single-side  A57			
	EF  A62	EM  A64	ER Double-side  A57			
	NF  A62	NM  A64	ER Single-side  A57			
Type · Typ	MDPNN**K / M / P11	DN**1104**	DN**1104**			
	MDPNN**K / M / P15	DN**1506**	DN**1506**	DN**1506**	DN**1506**	DN**1506**