

Turning · Drehen

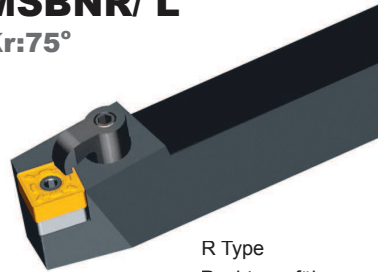
External turning tools · Drehwerkzeuge zur Außenbearbeitung

SN** Toolholder · Halter

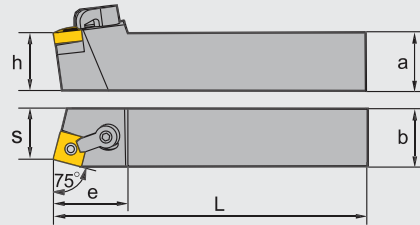
M-Clamping · M-Halter

MSBNR/ L

Kr:75°




















R Type
Rechtsausführung



Type Typ	Stock Lager	Dimension (mm) Abmessung							Clamping screw Schraube	Shim Unterlage	Wrench Schlüssel	Clamp Pratze	Clamping stud Passstift	
		R	L	a	b	L	h	s						e
MSBNR/ L	2020K12	●	●	20	20	125	20	17	32	DM6×25	S12BM	WH30L	C1RD	TM6×17
	2525M12	●	○	25	25	150	25	22	32	DM6×30				
	3225P12	●	○	32	25	170	32	22	32	DM6×30				
	2525M15	●	○	25	25	150	25	22	38	DM6×30	S15BM	WH30L	C2RD	TM8×21
	3232P15	●	○	32	32	170	32	29	38					
	4032R15	○	○	40	32	200	40	27	38	DM8×30X	S19BM	WH40L	C5RD	TM10×21
	3232P19	○	○	32	32	170	32	27	45					
	4040R19	○	●	40	40	200	40	35	45					
	4040R25	●	○	40	40	200	40	35	50	DM10×35X	S25BM	WH40L WH40L WH50L	C6RD	TM12×29
4040S2509	○	○	40	40	250	40	35	50						

Applicable insert
Wendeschneidplatten

Application Anwendung	Finishing Schlichten	Semi-Finishing Mittlere Bearbeitung	Roughing Schruppen	Heavy Duty Schwerzerspannung	Cast iron machining Grauguss-Bearbeit.	PCBN · PCD PCBN · PKD
insert shape Schneidplattenform	DF  A73	PM  A74	DR  A76	HDR  A78	Flat Flach  A80	Flat Flach  A131
	EF  A73	DM  A75	DR  A77	HPR  A78	TC  A75	
	SF  A74	EM  A75	ER  A76			
		NM  A76	ER  A78			
			LR  A77			
Type Typ	MSBNR / L**K / M / P12	SN**1204**	SN**1204**	SN**1204**	SN**1204**	SN**1204**
	MSBNR / L**M / P / R15	SN**1506**	SN**1506**	SN**1506**	SN**1506**	SN**1506**
	MSBNR / L**P / R19		SN**1906**	SN**1906**	SN**1906**	SN**1906**
	MSBNR / L**R / S2509			SN**2509**	SN**2509**	

● ex stock · ab Lager ○ on demand · Anfrage

Turning · Drehen

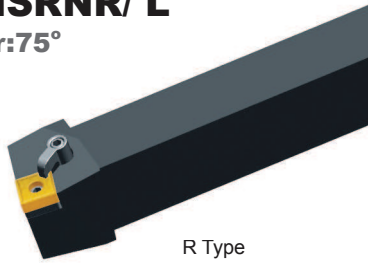
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SN** Toolholder · Halter

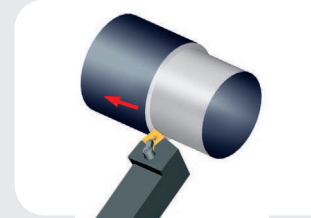
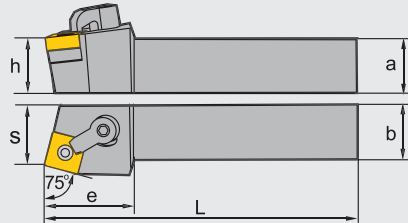
M-Clamping · M-Halter

MSRNR/ L

Kr:75°




















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		R	L	a	b	L	h	s						e
MSRNR/ L	2020K12	●	●	20	20	125	20	22	36	DM6×25	S12BM	WH30L	C1RD	TM6×17
	2525M12	●	●	25	25	150	25	27	36	DM6×30				
	3225P12	●	○	32	25	170	32	27	36	DM6×30				
	2525M15	●	○	25	25	150	25	27	40	DM6×30	S15BM	WH30L	C2RD	TM8×21
	3232P15	●	○	32	32	170	32	35	40					
	4032R15	○	○	40	32	200	40	35	40	DM8×30X	S19BM	WH40L	C5RD	TM10×21
	3232P19	○	○	32	32	170	32	35	45					
	4040R19	○		40	40	200	40	43	45	DM10×35X	S25BM	WH40L WH50L	C6RD	TM12×29
	4040R2509	○	○	40	40	200	40	43	50					
4040S2509	○	○	40	40	250	40	43	50						

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insert shape Schneidplattenform	DF  A73	PM  A74	DR  A76	HDR  A78	Flat Flach  A80	Flat Flach  A131
	EF  A73	DM  A75	DR  A77	HPR  A78	TC  A75	
	SF  A74	EM  A75	ER  A76			
		NM  A76	ER  A78			
			LR  A77			
Type · Typ	MSRNR / L**K / M / P12	SN**1204**	SN**1204**	SN**1204**	SN**1204**	SN**1204**
	MSRNR / L**M / P / R15	SN**1506**	SN**1506**	SN**1506**	SN**1506**	SN**1506**
	MSRNR / L**P / R19		SN**1906**	SN**1906**	SN**1906**	SN**1906**
	MSRNR / L**R / S2509			SN**2509**	SN**2509**	

A

General Turning
Allgemeine Drehbearbeitung

Turning · Drehen

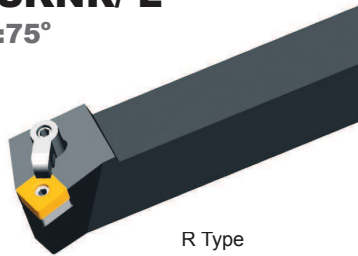
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SN** Toolholder · Halter

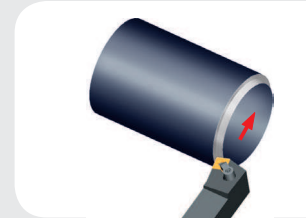
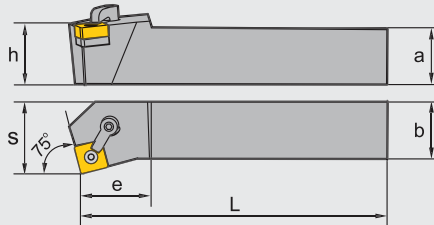
M-Clamping · M-Halter

MSKNR/ L

Kr:75°




















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	2525M15	●	○	25	25	150	25	32	28					
	3232P15	●	○	32	32	170	32	40	38	DM8×30X	S19BM	WH40L	C5RD	TM10×21
	4032R15	○	○	40	32	200	40	40	38					
	3232P19	●	○	32	32	170	32	40	45	DM10×35X	S25BM	WH40L WH50L	C6RD	TM12×29
	4040R19	○	○	40	40	200	40	50	45					
4040S2509	○	●	40	40	250	40	50	50						

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	SF  A74	EM  A75	ER  A76			
		NM  A76	ER  A78			
			LR  A77			
Type · Typ	MSKNR / L**K / M / P12	SN**1204**	SN**1204**	SN**1204**	SN**1204**	SN**1204**
	MSKNR / L**M / P / R15	SN**1506**	SN**1506**	SN**1506**	SN**1506**	SN**1506**
	MSKNR / L**P / R19		SN**1906**	SN**1906**	SN**1906**	SN**1906**
	MSKNR / L**S2509		SN**2509**	SN**2509**		

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