

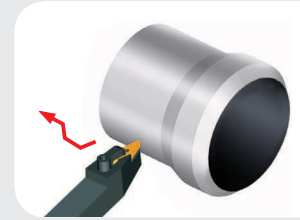
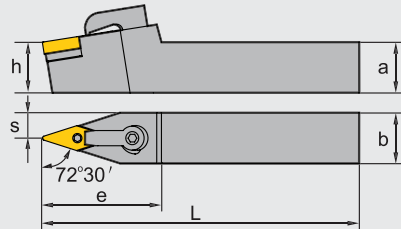
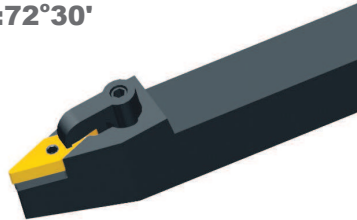
# Turning · Drehen

External turning tools · Drehwerkzeuge zur Außenbearbeitung

VN\*\* Toolholder · Halter



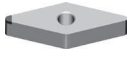






M-Clamping · M-Halter

## MVVNN Kr:72°30'



Type Typ	Stock Lager	Dimension (mm) Abmessung							Clamping screw Schraube	Shim Unterlage	Wrench Schlüssel	Clamp Pratte	Clamping stud Passstift
		a	b	L	h	s	e						
<b>MVVNN</b>	<b>2020K16</b>	●	20	20	125	20	10	45	DM6×25	V16BM	WH20L WH30L	C3RD	TM5×13
	<b>2525M16</b>	●	25	25	150	25	12.5	45	DM6×30				
	<b>3225P16</b>	○	32	25	170	32	12.5	45		DM6×30			
	<b>3232P16</b>	●	32	32	170	32	16	45	DM6×30				

Applicable insert  
Wendeschneidplatten

Application Anwendung	Finishing Schlichten	Semi-Finishing Mittlere-Bearbeitung	PCBN · PCD PCBN · PKD	
insert shape Schneidplattenform	<b>DF</b>  A88	<b>PM</b>  A89	Flat Flach  A133	
	<b>EF</b>  A88	<b>DM</b>  A89		
	<b>SF</b>  A88	<b>EM</b>  A89		
	<b>NF</b>  A88	<b>NM</b>  A89		
Type · Typ	<b>MVVNN** K / M / P16</b>	VN**1604**	VN**1604**	VN**1604**

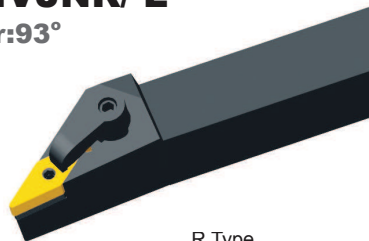
● ex stock · ab Lager ○ on demand · Anfrage

VN\*\* Toolholder · Halter

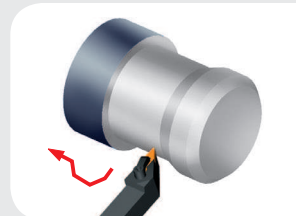
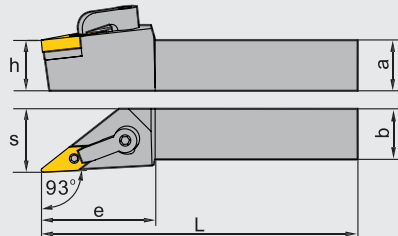
M-Clamping · M-Halter

### MVJNR/ L

Kr:93°



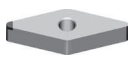
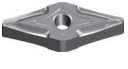







R Type  
Rechtsausführung



Type Typ	Stock Lager	Dimension (mm) Abmessung							Clamping screw Schraube	Shim Unterlage	Wrench Schlüssel	Clamp Pratze	Clamping stud Passestift	
		R	L	a	b	L	h	s						e
<b>MVJNR/ L</b>	<b>2020K16</b>	●	●	20	20	125	20	25	45	DM6×25	V16BM	WH20L WH30L	C3RD	TM5×13
	<b>2525M16</b>	●	●	25	25	150	25	32	45					
	<b>3225P16</b>	●	●	32	25	170	32	32	45	DM6×30				
	<b>3232P16</b>	●	●	32	32	170	32	40	45					

Applicable insert  
Wendeschneidplatten

Application Anwendung	Finishing Schlichten	Semi-Finishing Mittlere Bearbeitung	PCBN · PCD PCBN · PKD	
insert shape Schneidplattenform	<b>DF</b>  A88	<b>PM</b>  A89	Flat Flach  A133	
	<b>EF</b>  A88	<b>DM</b>  A89		
	<b>SF</b>  A88	<b>EM</b>  A89		
	<b>NF</b>  A88	<b>NM</b>  A89		
Type · Typ	MVJNR / L** K / M / P16	VN**1604**	VN**1604**	VN**1604**

A

General Turning  
Allgemeine Drehbearbeitung