

Turning · Drehen

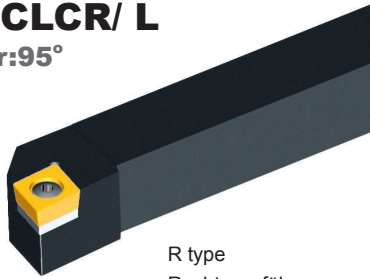
External turning tools · Drehwerkzeugen zur Außenbearbeitung

CC** Toolholder · Halter

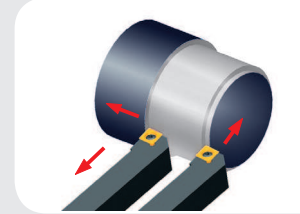
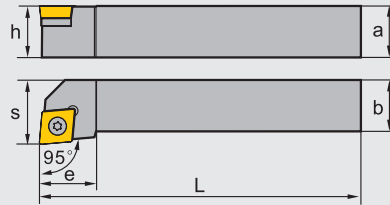
S-Clamping · S-Halter

SCLCR/ L

Kr:95°













R type
Rechtsausführung



Type · Typ		Stock Lager		Dimension (mm) Abmessung						Screw Schraube	Shim Unterlage	Shim Screw, Unterlage Schraube	Wrench Schlüssel
		R	L	a	b	L	h	s	e				
SCLCR/ L	0808D06	●	●	08	08	60	08	10	10	I60M2.5×6.5	—	—	WT07IP
	1010E06	●	●	10	10	70	10	12	10				
	1212F09	●	●	12	12	80	12	16	16				
	1616H09	●	●	16	16	100	16	20	16	I60M3.5×8	—	—	WT15IP
	1616H12	●	○	16	16	100	16	20	18				
	2020K09	●	○	20	20	125	20	25	25	I60M4×11X	C12BS	SM6×10XA	WT15IP WH40L
	2020K12	●	●	20	20	125	20	25	25				
	2525M12	●	●	25	25	150	25	32	26				
	3225P12	●	●	32	25	170	32	32	26				
3232P12	●	○	32	32	170	32	40	28					

Applicable insert
Wendeschneidplatten

Application Anwendung	Extra Finishing Feinbearbeitung	Finishing Schlichten	Semi-finishing Mittlere Bearbeit.	Roughing Schruppen	Al machining Alu Bearbeitung	Cast iron mach. Gusseis. Bearb.	PCBN · PCD PCBN · PKD
insert shape Schneidplattenform	SF  A92	HF  A92	HM  A93	HR  A94	LH  A94	Flat  A94	Flat  A127
		EF  A93	EM  A93		LC  A94		
Type · Typ	SCLCR/ L**D / E06	CC** 0602**	CC** 0602**	CC** 0602**	CC** 0602**	CCGX 0602**	CC** 0602**
	SCLCR / L*F / H09	CC** 09T3**	CC** 09T3**	CC** 09T3**	CC** 09T3**	CCGX 09T3**	CC** 09T3**
Type · Typ	SCLCR / L**K / M / P12		CC** 1204**	CC** 1204**	CC** 1204**	CCGX 1204**	CC** 1204**

● ex stock · ab Lager ○ on demand · Anfrage

Turning · Drehen

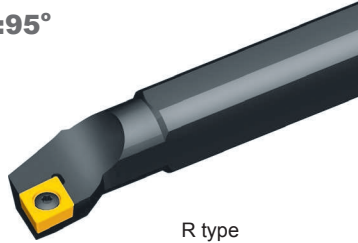
Internal turning tools · Drehwerkzeuge zur Innenbearbeitung

CC** Toolholder · Halter

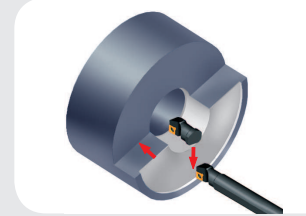
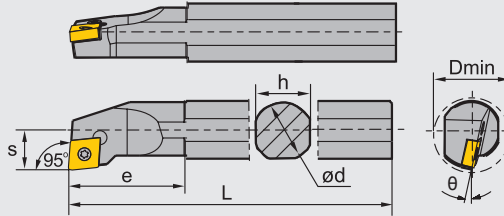
S-Clamping / S-Halter

SCLCR/L

Kr:95°



R type
Rechtsausführung



Type · Typ	Stock Lager		Dimension (mm) Abmessung							Screw Schraube	Wrench Schlüssel	Shim Unterlage	Shim Screw, Unterlage Schraube
	R	L	Dmin	ød	h	L	S	θ	e				
S08K-SCLCR/L06	●	●	10	8	7	125	5	-15°	14	I60M2.5×5.5	WT07IP	—	—
S10K-SCLCR/L06	●	●	10	10	7	125	5	-15°	14				
S10M-SCLCR/L06	●	●	12	10	9	150	6	-13°	14				
S12M-SCLCR/L06	●	●	16	12	11	150	9	-10°	25				
S12M-SCLCR/L09	●	●	16	12	11	150	9	-10°	25	I60M3.5×8	WT15IP	—	—
S16M-SCLCR/L09	○	○	20	16	15	150	11	-12°	32.5				
S16R-SCLCR/L09	○	○	20	16	15	200	11	-12°	32.5				
S20Q-SCLCR/L09	○	○	25	20	18	180	13	-8°	38				
S20S-SCLCR/L09	●	●	25	20	18	250	13	-8°	38	I60M3.5×10	WT15IP	—	—
S25Q-SCLCR/L09	○	○	32	25	23	180	17	-6°	45				
S25T-SCLCR/L09	●	●	32	25	23	300	17	-6°	45				
S25Q-SCLCR/L12	○	●	32	25	23	180	17	-6°	45				
S25T-SCLCR/L12	●	○	32	25	23	300	17	-6°	45	I60M4×11X	WT15IP	—	—
S32R-SCLCR/L12	○	○	40	32	30	200	22	-10°	50	I60M4×11X	WH40L WT15IP	C12BS	SM6×10XA
S32U-SCLCR/L12	●	●	40	32	30	350	22	-10°	50				
S40S-SCLCR/L12	○	○	50	40	37	250	27	-8°	60				
S40V-SCLCR/L12	●	●	50	40	37	400	27	-8°	60				
♦ A08F-SCLCR/L06	●	●	10	8	7.5	80	5	-15°	14	I60M2.5×5.5	WT07IP	—	—
♦ A10H-SCLCR/L06	●	●	12	10	9.5	100	6	-13°	14				
♦ A12K-SCLCR/L06	●	●	16	12	11.5	125	9	-10°	25				
♦ A12K-SCLCR/L09	●	●	16	12	11.5	125	9	-10°	25				
♦ A16M-SCLCR/L09	●	●	20	16	15.5	150	11	-12°	32.5	I60M3.5×8	WT15IP	—	—
♦ A20Q-SCLCR/L09	●	●	25	20	19	180	13	-8°	38	I60M3.5×10	WT15IP	—	—
♦ A25R-SCLCR/L09	●	●	32	25	24	200	17	-6°	45				
♦ A25R-SCLCR/L12	●	●	32	25	24	200	17	-6°	45				
♦ A32S-SCLCR/L12	●	●	40	32	31	250	22	-10°	50				
										I60M4×11X	WT15IP WH40L, WT15IP	C12BS	SM6×10XA

● ex stock · ab Lager ○ on demand · auf Anfrage ♦ Toolholder with holes for coolant · Klemhalter mit Kühlmittelbohrung